



1. CUT AND PLACE HEAT SHRINK TUBING OVER PN# CA-B7107-0002 "CUT WIRE"
2. CRIMP P/N 102128-1 CONTACT ON ALL THREE WIRES, ONE END
3. INSERT INTO P/N 88859-9 HOUSING SUCH THAT:

PIN 1 = RED  
PIN 2 = BLACK  
PIN 3 = BARE

4. PUSH HEAT SHRINK TUBING INTO PLACE AND APPLY HEAT TO SHRINK
- 5 TOLERANCE +/- 1/16"