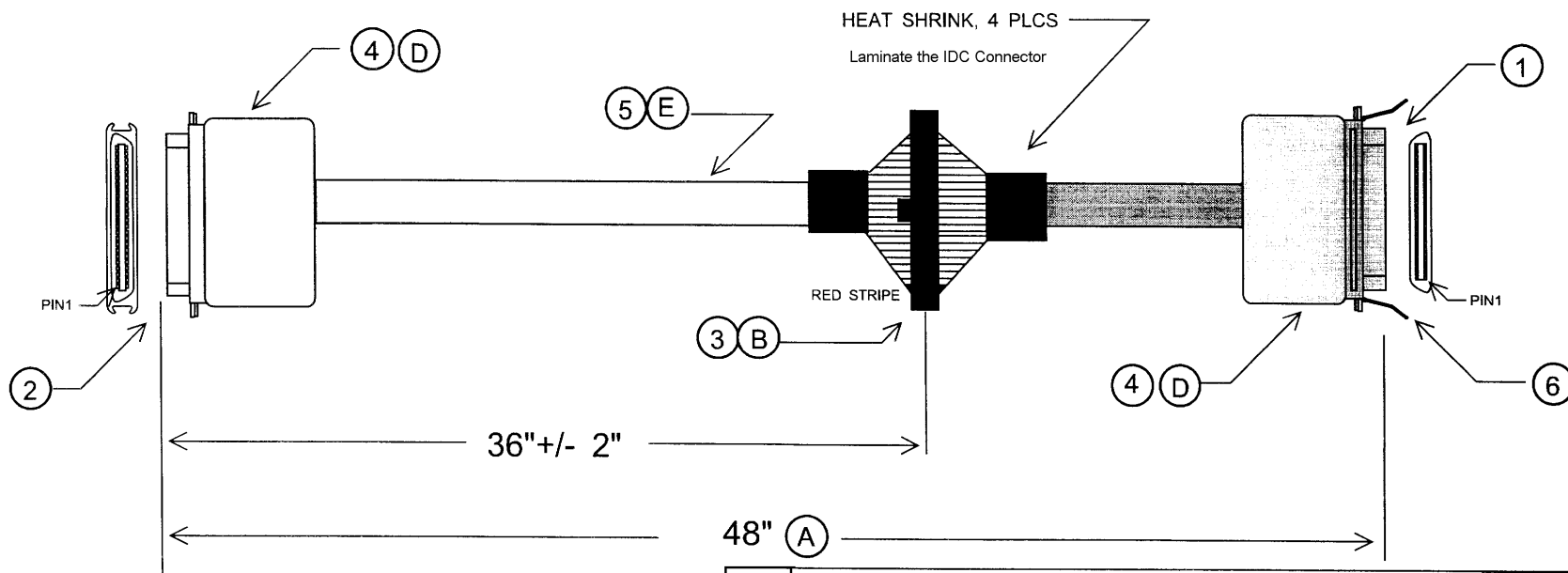


NOTES:

- (A) FINISHED LENGTH DIMENSION ± 1.0 " (CABLE STARTING LENGTH APPROX 51")
- (B) ORIENT CENTER CONNECTOR TAB AND SOCKETS FACING UP AS INDICATED.
- (D) STRAIN RELIEF SHELL ADDED TO CONNECTORS AS SHOWN 2 PLCS
- (E) USE ROUND RIBBON CABLE STRIPPED AS SHOWN



TESTING REQUIREMENTS:

100 % TEST REQUIRED FOR SHORTS AND OPENS BETWEEN ALL 3 CONNECTORS.

ITEM	DESCRIPTION	PART NUMBER	QTY
1	SOCKET, 50 POS FEMALE IDC, WITH BAIL LOCKS	3M 3565-1002	1
2	PLUG, 50 POS MALE IDC	3M 3564-1001	1
3	SOCKET, 50 POS 0.100 X 0.100 HEADER TYPE	AMP 1-746285-1	1
4	SHELL, STRAIN RELIEF	3M 3485-2500R	2
5	ROUND RIBBON CABLE, 50 POS. BLACK PVC	3M 3759/50	60"
6	BAIL LOCK HARDWARE KIT, 4-40	3M 3475-1	1
7	HEAT SHRINK TUBE, 1 " LENGTHS	COMMON	2

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