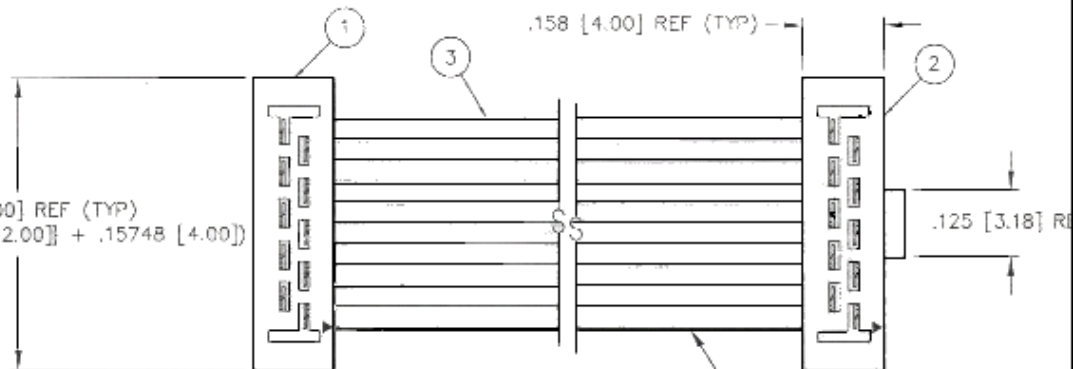


NOTES:

1. ULTRA-SONIC WELD CAP TO BASE.
2. PARTS TO BE BULK PACKAGED.
3. (M) REPRESENTS A CRITICAL DIMENSION.

.551 [14.00] REF (TYP)
 ({5 POS. x .07874 [2.00] + .15748 [4.00]})

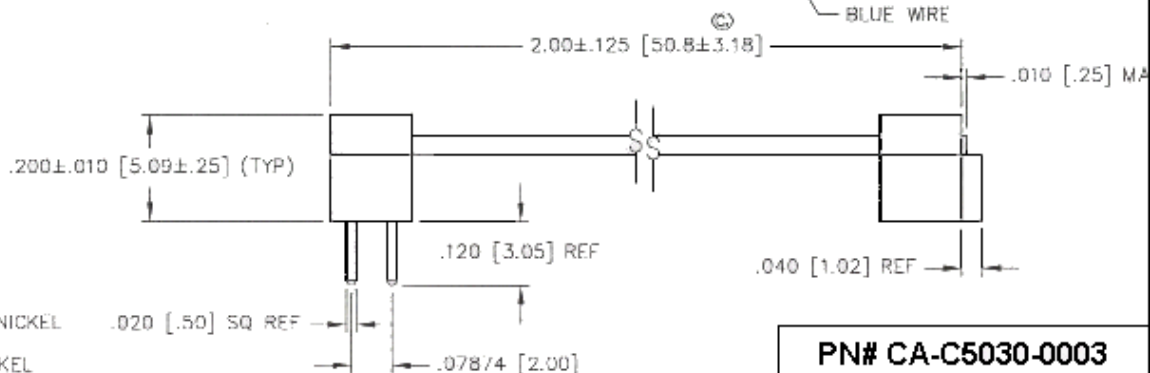


MATERIAL -

INSULATOR:
 BLACK G.F. POLYESTER
 UL RATED 94V-0
 CABLE: GRAY PVC
 CONTACT: BeCu

PLATING -

ITEM -1:
 .000200 REF TIN OVER .000050 NICKEL
 ITEM: 2:
 .000010 COLD OVER .000050 NICKEL



PN# CA-C5030-0003

01/25/02 C.W.
 ECN-12626 C. GRANTZ
 RELEASE FOR PRODUCTION

ITEM	COMPONENT	QTY
-1	TCMD-05-01	1.0000
-2	TCSD-05-01-N	1.0000
-3	TCB-50	2.0000

SPEC AT : <http://www.samtec.com/>UNLESS
OTHERWISE
NOTED

HO CHIEN

www.hochien.com

DIMENSIONS ARE
 IN INCHES
 TOLERANCES ON:
 XX ± .01
 XXX ± .005
 XXXX ± .0020
 ANGLES ± 2°

TITLE:

2mm CABLE ASM

MADE
IN

C. WHITTAKER 1-25-02

ASP-53424