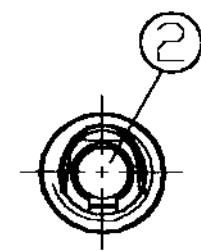
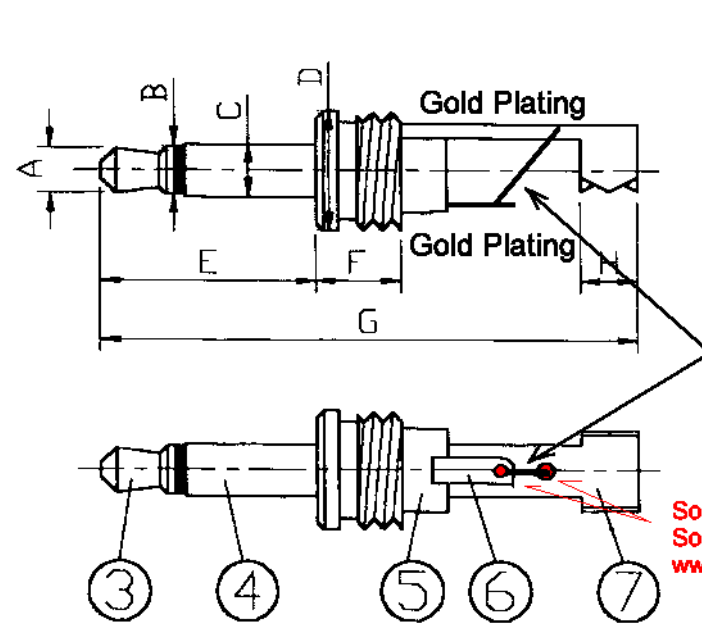


- A  $\phi 3 \pm 0.1$
- B  $\phi 3.2 \pm 0.05$
- C  $\phi 3.5 \pm 0.05$
- D  $\phi 8$
- E 14.2
- F 5.5
- G  $35.1 \pm 0.1$
- H 3.8
- I  $10.2 \pm 0.1$
- J  $37.6 \pm 0.3$
- K  $52.3 \pm 0.3$



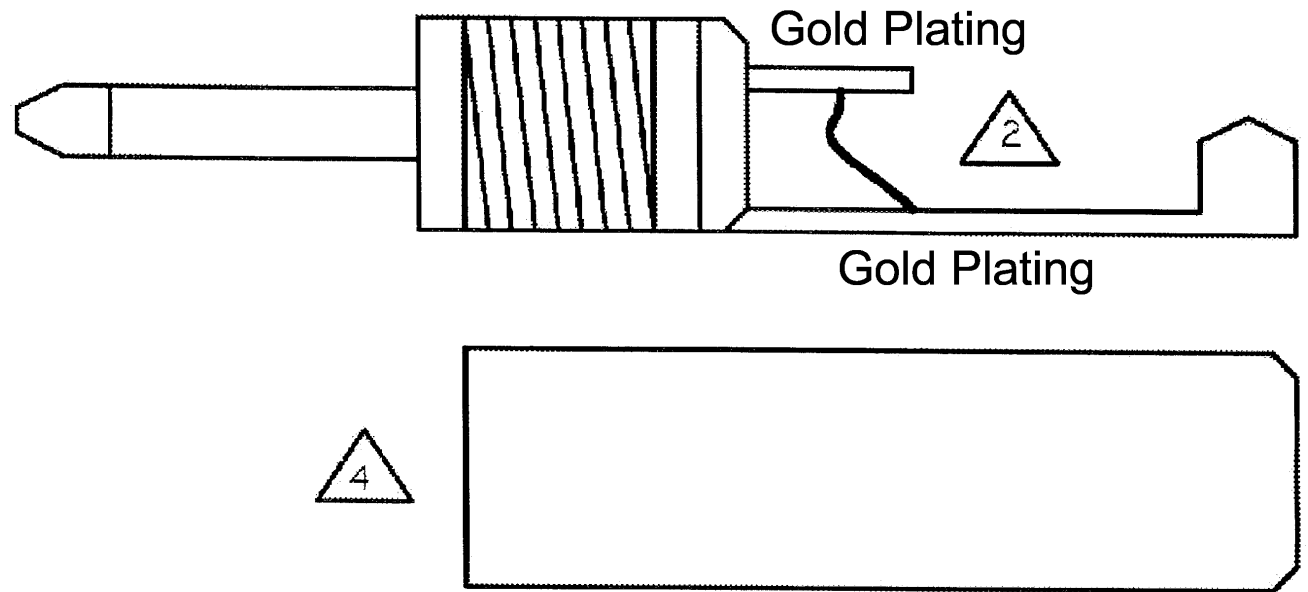
24AWG 3/8"  
Solid Wire solder  
between 6 & 7

Solder Fill up the hole.  
Solderability to meet IPC-A-620 Sec 4.8  
[www.hochien.com/IPC-A-620.pdf](http://www.hochien.com/IPC-A-620.pdf)

7	BIG COPPER SLICE	BRONZE	Gold Plating	
6	SMALL SOLDER SLICE	BRONZE	Gold Plating	
5	WHITE GRANULE	PDM		WHITE
4	COPPER TUBE & HEAD	BRONZE		
3	PEARL HEAD	BRONZE		
2	IRON TACK	BRONZE		
1	ANISE SHAPED SHELL	PE-208		BLACK
NO	DESCRIPTION	MATERIAL	DISPOSE	REMARK

HO CHIEN				TITLE	3.5MM MONO PLUG	ITEM	8609-02
UNIT	mm	SCALE	2:1	DATE	910319	DRAWER	

1. Make from 8609
2. Solder 24AWG 3/8" section of solid core wire as shown.
3. Trim any protruding wire from mounting holes and remove any flux residue.
4. Assembly Cap to Plug
5. Solder Fill up the hole.
6. Solderability to meet IPC-A-620 standard. Sec 4.8  
[www.hochien.com/IPC-A-620.pdf](http://www.hochien.com/IPC-A-620.pdf)



<b>HO CHIEN</b> <i>www.hochien.com</i>			
8609-02	G30 Interlock Plug		
N. Spatz	10/06/04	REV	000